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Registered in England No. 3140626

Our Stock Machines

**No 'cheap' machines – just well-priced and Great VALUE ones
ALL reasonable offers will be considered**

Index G300 YB CNC Twin Spindle Lathe

1996. Index C200-4 CNC control.

Swing \emptyset over the bed 590 mm. Turn \emptyset max. 270 mm. Turn length 710 mm.

Main Spindle: Bar capacity 65 mm. **C-Axis 0.001°**. 43 KW. 5000 rpm.

Back Spindle: **C-Axis 0.001°**. 28 KW. 5000 rpm.

2 x 12-station tool turrets with **live tools**. Top turret with **B-Axis +/- 180°** and **Y-Axis 180 mm**.

Bar magazine. Large package of tooling. Chip conveyor VERY GOOD PRICE

Proposal number L-4148

Monforts MNC600-2 CNC Lathe with live tools.

1986. Siemens 3T.

\emptyset 320/160 x 600 mm. Bar capacity 65 mm. 30 KW. 12 station turret.

C-Axis. Live tooling. Parts catcher. Steady rest. Tailstock. Chip conveyor.

Proposal number L-1830

Skoda SIU126 Heavy duty CNC lathe.

Heidenhain 411 CNC. 3 way bed. \emptyset 1260/1000 x 7000 mm. 20/30 tons load capacity (with/without steadies). Face plate \emptyset 1250 mm. Steadies. Boring bars. VERY GOOD CONDITION.

Proposal number L-3714

Hessapp DV-92 Vertical twin spindle CNC Lathe

1990. Siemens 3T CNC.

Swing \emptyset 1000 mm. Turn diameter max. 900 mm. 2 x 800 mm power chucks.

60 KW. 1400 rpm. Pendulum machining with 1 ram. 2 x 12-station tool magazines.

Proposal number L-4075

Pittler PV-315/2-2 Vertical twin spindle CNC lathe.

Siemens 850T CNC control. Swing \emptyset 500 mm. Turn \emptyset 400 mm. Turn height 450 mm. 2 x 315 mm chucks.

2 x 4-station turrets. 42 KW. 2500 rpm.

Proposal number L-2991

Doerries Scharmann Contumat 2 VCE 1600/140 SM VTL

CNC Vertical Borer. Siemens 850T CNC control

Face plate \emptyset 1400 mm. Turn \emptyset 1600 mm. Turn height 1500 mm.

Crossrail vertical travel 900 mm. Ram vertical travel 1000 mm.

Table drive 69 KW. Table speeds 0 - 315 rpm. 40000 Nm torque !

20 station tool changer. Full guarding.

Proposal number V(K)-4719

Cincinnati T-10 FMS-II (2x Machine FMS with pallet system)

2 x Horizontal machining centres. 1985/2003. Siemens 840D.
12 x pallet linear system & Twin pallet APC. Pallet size 500 x 500 mm.
Traverses X 813 mm, Y 660 mm, Z 660 mm.
Table **B-Axis 0.001°**. ISO 50. 6.000 rpm. 120 tool ATC/per machine.
Can be separated and sold as individual 2-pallet machines or one machine with the linear pallet system.

Proposal number MH-5176 / MH-5177

Heller BEA 07 Horiz. CNC machining centre

1985. Uni Pro nc-80C control
2 x pallets 400 x 500 mm. Traverses 630 x 500 x 560 mm.
Table indexing 1°. ISO 40. 6000 rpm. 40 tool ATC.

Proposal number MH-4031

Matsuura ES450H Horiz. CNC machining centre

1997, Fanuc 18M control. Twin 300 x 300 pallets. Traverses X 450, Y 400, Z 400 mm. 1° table indexing;
Spindle speeds 50 - 10000 rpm; Spindle motor rating 7.5/5.5 KW; Tool taper MAS BT 40; 30 station tool magazine; Swarf Conveyor; Coolant through the spindle.

Proposal number MH-4482

Quaser MK-603H/10 Horiz. CNC machining centre

2002. Fanuc 18MC control
2 x pallets 500 x 500 mm. Table **B-Axis 0,001°**.
Traverses 710 x 610 x 610 mm. BT40 BIG PLUS.
10000 rpm. 60 tool ATC.

Proposal number MH-5354

Toshiba BMC-1000 Horiz. CNC machining centre

2001. Tosnuc 888 control
2 x pallets 1000 x 1000 mm. Table **B-Axis 0,001°**.
Traverses 2000 x 1500 x 1200 mm.
ISO 50. 5000 rpm. 90 tool ATC.

Proposal number MH-5271

Chiron FZ12S Vertical CNC machining / Drill & Tap centre

1988, Siemens 810M control.
Table size 950 x 370 mm. Traverses X 550 mm, Y 300 mm, Z 280 mm, Spindel: taper ISO 30, power 3.7 kW, speeds 20-7100 rpm, 12 station tool changer.

Proposal number MV-5234

Norte VS-2000 Vertical CNC machining centre

1987. Siemens 3M CNC control
Table size 2120 x 500 mm. Traverses X 2000 mm, Y 500 mm, Z 500 mm.
ISO 40. 12 KW. 20 - 5000 rpm. 30 station tool magazine.

Proposal number MV-5233

C.B. Ferrari A16 CNC 5-axis Milling machine

1993 with E160CNC control
Traverses: Long X 1050 mm, Vertical Y 420 mm, Cross Z 420 mm.
2-Axis NC-Rotary/Tilting table with ISO taper for work piece clamping
Milling spindle: ISO 40. 9 KW. 4000 rpm. 15 station tool changer / parts changer (pick up)
Used for only 6 months making titanium hip joint replacements

Proposal number V(F)-0982

Deckel FP4-CC/T Universal Milling machine

1990. Deckel Dialog 11 CNC control
Horizontal & Vertical heads. Table size 900 x 530 mm.
X 600 mm. Y 500 mm. Z 500 mm. ISO 40. 9 KW. 6300 rpm.
26 station tool magazine. **Vertical head swivels +/- 90°.**

Proposal number V(F)-5766

Sachman RP4 bed-type milling machine

1996. Fidia F1 CNC control
Table size 2700 x 730 mm. Load max. 3 t. X 2500 mm, Y 1000 mm, Z 1500 mm.
ISO 50. 18.5 KW. 2000 rpm. **Manual universal indexing head 1°/1°.**

Proposal number V(F)-5735

Kuraki KBT-13DX-ANP Table type horizontal boring mill

1990. Fanuc 15M CNC Control. Spindle Ø 130 mm. Twin Pallet 1600 x 1800 mm. Load 6 / 10 t.
Traverses 3300 x 1800 x 1300 x 700 mm. ISO 50. 22 KW. 5 - 2500 rpm. 90 station tool changer.

Proposal number V(B)-5813

Scharmann FB 132 Opticut Table type horizontal boring mill

1970. Heidenhain active DRO.
Spindle Ø 132 mm. Table size 1500 x 1800 mm. Load to 15 t.
Traverses: 1200 x 1400 x 1350 x 1000 mm; SK 50. 11 KW. 740 rpm.
Facing head Ø 660 mm. Probe.

Proposal number V(B)-4765

Scharmann Ecocut 2.5 TD4 floor-type horizontal boring mill

1984. Siemens 8M control.
Spindle Ø 150 mm. Table Ø 1800 mm. Load to 25 t. **Indexing 0.001°.**
Traverses 6000 x 2000 x 1000 x 600 mm. ISO 50. 30 KW. 3000 rpm.
NC-facing head. RETROFIT TO SIEMENS 840D AVAILABLE.

Proposal number V(B)-4717

Wotan Iberica B75/105M table-type horiz. Boring mill

1979. DRO Spindle Ø 105 mm. Table size 800 x 1000 mm.
Traverses 1400 x 1000 x 800 x 600 mm.
ISO 50. 6.7 KW. 16 - 1250 rpm.

Proposal number V(B)-5729

Wotan Rapid 2K floor-type horizontal boring mill

1987. Siemens 850M control.
Spindle Ø 140 mm. Traverses 4000 x 2500 x 800 x 1000 mm.
ISO 50. 57 KW. 2000 rpm.
40 station tool changer. D'Andrea facing head. Wotan Universal head.

Proposal number V(B)-4721

KOLB KBNG 120 CNC Double Column Coordinate Boring Machine

1984, Heidenhain TNC426 control.
Table 4250 x 2200 mm; Traverses: X 3000, Y1 2180, Y2 2000, Z 500, Z2 450 mm. Boring spindle 46 kW,
224 mm spindle Ø, Drilling / Boring / Tapping. Milling spindle Ø 250 mm, depth 5mm, capacity 730
cm³/min. Very Good condition. Attention heat exchanger manufacturers, tube sheet drilling work, deep
hole drilling work – machine can do 30mm Ø x 450mm depth work with the drilling unit!

Proposal Number VB5234

Oerlikon Vectra VC-6 CNC Jig borer

CNC Double Column Coordinate Boring Machine Siemens 840C.
Table size 3200 x 1800 mm. Table load 10 tonnes.
Traverses X 3000 mm, Y 1800 mm, Z 400 mm, W 850 mm (cross rail).
ISO 50. 15 KW. 2240 rpm. 60 station tool changer. LOADS OF EQUIPMENT.

Proposal number V(B)-4060

Oerlikon KB-4 Jig borer

CNC Double Column Coordinate Boring Machine Heidenhain CNC.
Table size 1000 x 1000 mm. Table load 2 t. Distance between the columns 1855 mm.
Traverses X 1400 mm, Y 900 mm, Z 850 mm, W 370 mm (cross rail).
MK5. 6 KW. 1.500 rpm. Front table 850 x 375 mm.

Proposal number V(B)-4059

SIP Hydroptic 7A Jig borer – double column type

Table size 1024 x 1570 mm. Table load 2 tons.
Height under the spindle min./max. 365 / 1265 mm.
Distance between the columns 1600 mm.
Traverses X 1400 mm, Y 1000 mm, Z 300 mm. Elevating cross rail.
Spindle diameter 135 mm. 6 KW. 40 - 2000 rpm.
SIP rotary table. **SIP rotary tilting table**. Large package of tooling/accessories.

Proposal number V(B)-5731

Mägerle F12 Surface grinding machine

Surface grinding machine. Table clamping surface 1250 x 240 mm.
Magnet plate 800 x 250 mm. Grinding length 1200 mm. Grinding width 300 mm.

Proposal number V-4799

Danobat RP 1200 universal cylindrical grinding machine

Centre height 175 mm. Distance between centres 1200 mm.
Internal grinding unit.

Proposal number V-4798

OVERBECK 600 DC Internal Grinding machine

1983 with Nahr CNC 462 control; Swing \varnothing 300 mm; Work piece \varnothing up to 300 mm; Grinding \varnothing max. 250 mm; Centre height 150 mm; Table travel max. 300 mm; Grinding length max. 250 mm; Infeed 100 mm; Spindle drive motor 8 KW; **Grinding spindle speeds up to 42000 rpm; VERY GOOD CONDITION!**

Proposal number V0566

ZOCCA RPVA 2000/600 Surface grinder

with Rotary Grinding head - 1973; Magnetic table size 2200 x 600 mm; Grinding area 2000 x 600 mm; Vertical spindle with rotary segment grinding head; Grinding motor 75 KW; Wet grinding facility with magnetic separator.

Proposal Number: V-3404

MTorres TORRESMILL

5-Axis high speed Gantry-Router. Siemens 840D CNC control.
Traverses X 15000 mm, Y 4000 mm, Z 1500 mm. 2-Axis NC Milling Head.
Spindle speeds to 24000 rpm. Tool taper HSK-A63. Tool changer.
TORRESTOOL special parts clamping system 3-Axis controlled.
Proposal number V(F)-5392

MTorres TORRESLASER

CNC Gantry Laser. Siemens 840D.
5-Axis High speed laser cutting / Laser etching
2-Axis NC laser head 150 W
X 15000 mm. Y 4000 mm. Z 1500 mm. C +/- 360°. A +/-110°.
TORRESTOOL clamping system 3-Axis controlled.
Proposal number V-5393

HUGE AMOUNT OF TOOLING FROM AEROSPACE PRODUCTION

HSK-A63 toolholders with inserts. Used. About 1100 pieces
HSK-A100 toolholders with inserts. Used. About 570 pieces

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SKODA SIU 126 LARGE CAPACITY CNC LATHE

